NOVEL® 6-6 Ethoxylate

SECTION 1 IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

<table>
<thead>
<tr>
<th>Trade name</th>
<th>NOVEL® 6-6 Ethoxylate</th>
</tr>
</thead>
<tbody>
<tr>
<td>Synonyms</td>
<td>Ethoxylated Hexanol</td>
</tr>
<tr>
<td>Use</td>
<td>Agricultural, Industrial use, Lubricants</td>
</tr>
<tr>
<td>Company</td>
<td>Sasol Chemicals (USA) LLC</td>
</tr>
<tr>
<td></td>
<td>(an affiliate of Sasol Chemicals North America LLC)</td>
</tr>
<tr>
<td>Address</td>
<td>12120 Wickchester Lane Houston TX 77079</td>
</tr>
<tr>
<td>Telephone</td>
<td>CHEMTREC North America Transportation Emergency (24-hr) (800) 424-9300</td>
</tr>
<tr>
<td></td>
<td>CHEMTREC World Wide (703) 527-3887</td>
</tr>
<tr>
<td></td>
<td>Other Emergencies (24-hr) (337) 494-5142</td>
</tr>
<tr>
<td></td>
<td>SDS and Product Information (8:00am-4:30pm CST) (281) 588-3491</td>
</tr>
<tr>
<td></td>
<td>Health and Safety Information (7:30am-4:00pm CST) (281) 588-3492</td>
</tr>
<tr>
<td>E-mail address</td>
<td><a href="mailto:SasolElectronicSDS@us.sasol.com">SasolElectronicSDS@us.sasol.com</a></td>
</tr>
</tbody>
</table>

SECTION 2 HAZARDS IDENTIFICATION

| OSHA/GHS Hazards          | Acute toxicity (Oral) Category 4 |
|                          | Serious eye damage Category 1 |

LABEL ELEMENTS

Hazard symbols

Signal word Danger

Hazard statements
H302 Harmful if swallowed.
H318 Causes serious eye damage.

Precautionary statements

Prevention
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear eye protection/ face protection.

Response P301 + P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
NOVEL® 6-6 Ethoxylate

P330 Rinse mouth.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 Immediately call a POISON CENTER/doctor.

Disposal P501 Dispose of contents/ container to an approved waste disposal plant.

Additional advice This product may contain residual levels of alcohols which, even under normal handling conditions, may smell and irritate the eyes, nose, and throats of some individuals.

SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Weight percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly(oxy-1,2-ethanediyl), α-hexyl-ω-hydroxy-</td>
<td>31726-34-8</td>
<td>100</td>
</tr>
</tbody>
</table>

See Section 8 for Exposure Guidelines and Section 15 for Regulatory Classifications.

SECTION 4 FIRST AID MEASURES

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. When symptoms persist or in all cases of doubt seek medical advice. Wash contaminated clothing before re-use.

Inhalation Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration. Call a physician immediately.

Ingestion If swallowed, call a poison control centre or doctor immediately. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person.

SECTION 5 FIREFIGHTING MEASURES

FLAMMABLE PROPERTIES

Fire/explosion NFPA Class IIIB combustible liquid.

Suitable extinguishing media Water spray, Foam, Dry chemical, Carbon dioxide (CO2)

Protective equipment and precautions for firefighters Wear self-contained breathing apparatus for firefighting if necessary.

Further information Keep containers and surroundings cool with water spray. Do not use a solid water stream.
as it may scatter and spread fire. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

SECTION 6  ACCIDENTAL RELEASE MEASURES

- **Methods and materials for containment and cleaning up**
  - Evacuate personnel to safe areas. Remove all sources of ignition. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Do not flush into surface water or sanitary sewer system.

SECTION 7  HANDLING AND STORAGE

- **Safe handling advice**
  - Take precautionary measures against static discharges.

- **Storage/Transport pressure**
  - Ambient

- **Load/Unload temperature**
  - 40 - 100 °F

- **Storage and handling materials**
  - Suitable: Carbon steel coated with baked phenolic. Any moisture may cause rusting of carbon steel. If product is moisture free, uncoated carbon steel tanks.

- **Further information on storage conditions**
  - Mix thoroughly before use. When stored in the liquid form, ethoxylates should be padded with a dry inert gas, such as nitrogen, to prevent oxygen or air from entering the tank. Prolonged storage in the presence of air or oxygen may cause product degradation. Oxidation is not expected when stored under a nitrogen atmosphere. Inert gas blanket and breathing system needed to maintain color stability. Use dry inert gas having at least -40°C (-40°F) dew point.

SECTION 8  EXPOSURE CONTROLS/PERSONAL PROTECTION

- **ENGINEERING MEASURES**
  - Ensure adequate ventilation, especially in confined areas. Trace amounts of ethylene oxide may be present in the product and could accumulate in vapor spaces of storage or transport vessels.

- **PERSONAL PROTECTIVE EQUIPMENT**
  - **Eyes**
    - Wear as appropriate: Goggles, Face-shield
  - **Skin**
    - Full protective clothing, chemical boots, and chemical gloves. High standards of skin care and personal hygiene should be exercised at all times.
  - **Inhalation**
    - Use respirator when performing operations involving potential exposure to vapour of the product. Use NIOSH approved respiratory protection.

EXPOSURE GUIDELINES
There are no exposure limits established for this product. Trace amounts of ethylene oxide may be present in this product. The ethylene oxide in this product is not expected to result in significant exposures or present a health hazard.

SECTION 9  PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>liquid;</td>
</tr>
<tr>
<td>Colour</td>
<td>Clear to slightly hazy</td>
</tr>
<tr>
<td>Form</td>
<td>liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>sweet pungent</td>
</tr>
<tr>
<td>Odour Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>ca. 102 °C, 216 °F; PM;</td>
</tr>
<tr>
<td>Flammability</td>
<td>Upper explosion limit: ca. &gt; 1.6 %(V)</td>
</tr>
<tr>
<td></td>
<td>Lower explosion limit: ca. 0.2 %(V)</td>
</tr>
<tr>
<td>Boiling point/boiling range</td>
<td>&gt; 158 - 335 °C, 317 - 635 °F;</td>
</tr>
<tr>
<td>Melting point/range</td>
<td>-5 - 0 °C, 23 - 32 °F;</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>ca. 275 °C, 527 °F;</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>ca. 0.15 mm Hg @ 25 °C, 77 °F;</td>
</tr>
<tr>
<td>Vapour density</td>
<td>13.6</td>
</tr>
<tr>
<td>Density</td>
<td>1.022 g/cm³ @ 20 °C, 68 °F;</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>No data available</td>
</tr>
<tr>
<td>Water solubility</td>
<td>soluble</td>
</tr>
<tr>
<td>Viscosity</td>
<td>14.7 cSt @ 40 °C, 104 °F;</td>
</tr>
</tbody>
</table>
NOVEL® 6-6 Ethoxylate

**SECTION 10 STABILITY AND REACTIVITY**

- **Reactivity**: Stable at normal ambient temperature and pressure.
- **Chemical stability**: No decomposition if stored and applied as directed.
- **Conditions to avoid**: Reacts slowly with air or oxygen. Storage under heated conditions in the presence of air or oxygen increases reaction rate. For example, after storing at 95°F/35°C for 30 days in the presence of air, there is measureable oxidation of the ethoxylate. Lower temperatures will allow for longer storage time and higher temperatures will shorten the storage time if stored under an air or oxygen atmosphere.
- **Hazardous decomposition products**: When storing this product in air or oxygen, decomposition may occur, generating vapors which could be irritating. Ensure adequate ventilation, especially in confined areas. Oxidation is not expected when stored under a nitrogen atmosphere.
- **Materials to avoid**: Can react with strong oxidizers, inorganic acids, and halogens.
- **Hazardous polymerisation**: None.

**SECTION 11 TOXICOLOGICAL INFORMATION**

- **Additional Remarks**: Data and classification obtained from the CESIO recommendation.
- **Acute dermal toxicity**: LD50 Rabbit: > 2,000 g/kg Category approach
- **Acute inhalation toxicity**: LC50 value expected to exceed the saturated vapor concentration in air.
- **Acute oral toxicity**: LD50 Rat: > 300 - 2,000 mg/kg Category approach
- **Skin corrosion/irritation**: Not irritating, Category approach
NOVEL® 6-6 Ethoxylate

**Serious eye damage/eye irritation** (Rabbit)
Irreversible effects on the eye, Category approach

**Respiratory or skin sensitisation**
Guinea pig: not sensitizing; Maximisation Test
Category approach, (literature value)

**Germ cell mutagenicity**
Genotoxicity in vitro:
Result: In vitro tests did not show mutagenic effects
Category approach

Genotoxicity in vivo:
Result: In vivo tests did not show mutagenic effects
Category approach, (literature value)

Assessment Mutagenicity:
Based on available data, the classification criteria are not met.

**Reproductive toxicity**
Reproductive toxicity:
No data available

Assessment Reproductive toxicity:
No data available

Teratogenicity:
No data available

Assessment teratogenicity:
No data available

**STOT - single exposure**
No data available

**STOT - repeated exposure**
No data available

**Aspiration toxicity**
Not applicable

**Carcinogenicity**
Assessment carcinogenicity:
No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**SECTION 12** ECOLOGICAL INFORMATION

**Toxicity to fish**
No data available

**Toxicity to aquatic invertebrates**
No data available
SAFETY DATA SHEET

NOVEL® 6-6 Ethoxylate

Toxicity to algae
No data available

Chronic toxicity to fish
No data available

Chronic toxicity to aquatic invertebrates
No data available

Biodegradation
Readily biodegradable.

Gledhill "Ready Biodegradability" Test (40 CFR 796.3100) (28 d): 82 %
Test substance: NOVEL® 6-4 Ethoxylate

Bioaccumulative potential
No data available

Mobility in soil
No data available

Other adverse effects
No data available

SECTION 13  DISPOSAL CONSIDERATIONS

Waste Code
Any unused product or empty containers may be disposed of as non-hazardous in accordance with state and federal requirements. Re-evaluation of the product may be required by the user at the time of disposal, since the product uses, transformations, mixtures, contamination, and spillage may change the classification. If the resulting material is determined to be hazardous, please dispose in accordance with state and federal (40 CFR 262) hazardous waste regulations.

Disposal methods
Dispose of only in accordance with local, state, and federal regulations.

Empty containers.
Empty containers retain product residue (liquid and/or vapor) and can be dangerous. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. Empty drums should be completely drained, triple-rinsed, properly bunged and promptly returned to a drum reconditioner, or properly disposed.

SECTION 14  TRANSPORT INFORMATION

DOT not regulated

IATA not regulated

IMDG not regulated
TRANSPORT IN BULK

According to Annex II of MARPOL 73/78 and the IBC Code

**Remarks** No data available

## SECTION 15 REGULATORY INFORMATION

### U.S. FEDERAL REGULATIONS

**TSCA Inventory Listing**

**Components**

<table>
<thead>
<tr>
<th>Component Description</th>
<th>CAS-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly(oxy-1,2-ethanediyl), α-hexyl-ω-hydroxy-</td>
<td>31726-34-8</td>
</tr>
</tbody>
</table>

**SARA 302 Status**

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Weight percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**SARA 311/312 Classification**

Acute toxicity, Serious eye damage

**SARA 313 Chemical**

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Weight percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glycol Ether (C7 or less; 1,2,3 mole)</td>
<td>Not applicable</td>
<td>10 %</td>
</tr>
</tbody>
</table>

**US. EPA CERCLA Hazardous Substances (40 CFR 302)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Reportable Quantity</th>
<th>Weight percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>none</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### INTERNATIONAL REGULATIONS

**WHMIS Classification**

- **Acute toxicity (Oral)** Category 4
- **Serious eye damage** Category 1

**European Union**

This surfactant complies with the biodegradability criteria as laid down in Regulation (EC) No.648/2004 on detergents. Data to support this assertion are held at the disposal of the competent authorities of the Member States and will be made available to them, at their direct request or at the request of a detergent manufacturer.

- **Acute toxicity (Oral)**, Category 4
- **Classification according to Regulation (EU) 1272/2008**.

- **Serious eye damage**, Category 1
- **Classified according to the CESIO recommendation**.

**Australia. Inventory of Chemical Substances (AICS)**

Listed
SAFETY DATA SHEET

NOVEL® 6-6 Ethoxylate

Japan. Inventory of Existing and New Chemical Substances (ENCS)  Listed
Japan. ISHL - Inventory of Chemical Substances          Listed
Canada. Domestic Substances List (DSL) Inventory      Listed
Canada. Non-Domestic Substance Listing (NDSL)         Not listed
Philippines. Inventory of Chemicals / Chemical Substances (PICCS)  Not listed
Korea. Existing Chemicals Inventory (KECI)            Listed
China. Inventory of Existing Chemical Substances (IECSC)  Listed
Mexico                                             Not listed
New Zealand. Inventory of Chemical Substances         Listed
Switzerland                                         Listed
Taiwan. National Existing Chemical Inventory (NECI)   Listed

Please note: The names and CAS numbers which are used for this product in the stated inventories may deviate from the information which is listed in Section 3.

STATE REGULATIONS

California Prop. 65
Components
Ethylene Oxide

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Oxide</td>
<td>75-21-8</td>
</tr>
</tbody>
</table>

Sasol Chemicals (USA) LLC’s ethoxylates may contain detectable quantities of ethylene oxide which is a chemical on the California Proposition 65 list. The level is typically below 1.0 ppm, although it may vary. The manufacturing process is controlled to reduce the residual ethylene oxide content.

SECTION 16 OTHER INFORMATION

HAZARD RATINGS

<table>
<thead>
<tr>
<th>HMIS®</th>
<th>Health</th>
<th>Flammability</th>
<th>Physical Hazard/ Instability</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>3</td>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

| NFPA  | 3      | 1            | 0                            |

THE DATA AND INFORMATION CONTAINED HEREIN ARE BEING FURNISHED FOR INFORMATIONAL PURPOSES ONLY, UPON THE EXPRESS CONDITION THAT EACH CUSTOMER SHALL MAKE ITS OWN ASSESSMENT OF APPROPRIATE USE AND APPROPRIATE SHIPPING, TRANSFER AND STORAGE MATERIALS AND PROCEDURES.
FOR SASOL CHEMICALS (USA) LLC'S PRODUCTS. ALTHOUGH BASED ON INFORMATION SOURCES WHICH SASOL CHEMICALS (USA) LLC CONSIDERS ACCURATE AND RELIABLE, SASOL CHEMICALS (USA) LLC MAKES NO WARRANTY, EITHER EXPRESS OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, REGARDING THE VALIDITY OF THIS INFORMATION, THE INFORMATION SOURCES UPON WHICH THE SAME ARE BASED, OR THE RESULTS TO BE OBTAINED, AND EXPRESSLY DISCLAIMS LIABILITIES FOR DAMAGES OR INJURIES RESULTING FROM THE USE THEREOF.